



14024 E. Hardy Road - Houston, TX - 77039
 Office - 281.676.3888 Fax - 281.676.3889
 Sales@HoustonCoaters.com

HPC Stock Colors

Rev. 06/28/2018

<u>Color</u>	<u>Manufacturer</u>	<u>Color Name</u>	<u>Product Code</u>	<u>Shine</u>	<u>Chemistry</u>	<u>Finish</u>
Beige	Axalta	Beige	RAL 1001	80	HAA Primid	Smooth
	Axalta	Gray Beige	RAL 1019	80	HAA Primid	Smooth
	Tiger	Sierra Tan	38/15002	70	TGIC Polyester	Smooth
	Am-Grnd	Desert Tan	BG-043-3N			
Black	Axalta	Black Magic II	UFB65750	0	Urethane	Smooth
	Axalta	Eco Black Texture	XLB600T2	10	Polyester	Texture
	Axalta	High Gloss Cat Black	PFB610S9	100	TGIC Polyester	Smooth
	Axalta	HT Ace Black Texture	SSB615H1	10	Silicone Poly	Fine TxT
	Axalta	HT Pipe Black	SSB603H1	10	Silicone Poly	Smooth
	Axalta	Jet Black	RAL 9005	90	HAA Primid	Smooth
	IFS	Satin Black	PRSL10026	10	TGIC Polyester	Smooth
	Dia. Vogel	Trailer Black	ET9392-750	100	TGIC Polyester	Smooth
	Axalta	Vulcan Black	PFB652S6	60	TGIC Polyester	Smooth
Blue	Axalta	Blue Streak II	PFK604S9	90	TGIC Polyester	Smooth
	Axalta	Violet Blue	RAL 5000	90	HAA Primid	Smooth
	Axalta	Ultramarine Blue	RAL 5002	80	HAA Primid	Smooth
	IFS	Sapphire Blue	RAL 5003	80	TGIC Polyester	Smooth
	Axalta	Signal Blue	RAL 5005	90	HAA Primid	Smooth
	IFS	Gray Blue	RAL 5008	80	TGIC Polyester	Smooth
	Axalta	Steel Blue	RAL 5011	80	HAA Primid	Smooth
	Am-Grnd	Steel Blue	RAL 5011	80	TGIC Polyester	Smooth
	Axalta	Light Blue	RAL 5012	80	HAA Primid	Smooth
	Axalta	Sky Blue	RAL 5015	80	HAA Primid	Smooth
	Axalta	Traffic Blue	RAL 5017	80	HAA Primid	Smooth
	Axalta	Capri Blue	RAL 5019	80	HAA Primid	Smooth
	Bronze	Sherwin W.	Architectural Bronze	PDS4-Coo14	30	TGIC Polyester
Axalta		Patrician Bronze	PFJ400S4	40	TGIC Polyester	Smooth
Axalta		Spartan Bronze	PFJ507A5	50	TGIC Polyester	Smooth
Axalta (Preferred)		Statuary Bronze	PFJ407A5	50	TGIC Polyester	Smooth
Tiger		Statuary Bronze	038/60080	50	TGIC Polyester	Smooth
Brown	Axalta	Sepia Brown	RAL 8014	80	HAA Primid	Smooth
	Axalta	Chocolate Brown	RAL 8017	80	HAA Primid	Smooth
	Axalta	Beige Brown	RAL 8024	70	HAA Primid	Smooth

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Chrome	Axalta	CI Chrome	UFA606B9	**	80	TGIC Polyester	Smooth
Clear Coats	Axalta	Diamond Dust	PFC602S9		100	TGIC Polyester	Smooth
	Axalta	Matte Clear Coat	CFC600S1		10	TGIC Polyester	Smooth
	IFS	Starbrite Clear	PRSF92713		90	TGIC Polyester	Smooth
Functional (No Exterior Applications)	Axalta	FBE 7-2500	7-2500	^	60	Epoxy	Smooth
	Axalta	PAC Black	EFB408S3	^	30	Epoxy	Smooth
	Axalta	Riser Gray III	7-2534	^	60	Epoxy	Smooth
	3M	Scotchkote 134	54477483	^	60	Epoxy	Smooth
	Akzo Nobel	Corvel 1660 FBE	HKH-12QF	^	40-60	Epoxy	Smooth
Gold	Axalta	Sun Gold	EFD400M9	**	90	Epoxy	Smooth
Gray	Axalta	ASA 49	PFH507S4		40	TGIC Polyester	Smooth
	Axalta	ASA 61	PFH509S5		50	TGIC Polyester	Smooth
	Axalta	ASA 70	PFH502S8		80	TGIC Polyester	Smooth
	Axalta	Charcoal Cat Gray	PFH647S9		90	TGIC Polyester	Smooth
	Axalta	FF Supersilver II	PFA631B7	*	70	TGIC Polyester	Smooth
	Axalta	Tarpaulin Gray	RAL 7010		70	HAA Primid	Smooth
	IFS	Iron Gray	RAL 7011		80	TGIC Polyester	Smooth
	IFS	Umbra Gray	RAL 7022		80	TGIC Polyester	Smooth
	Axalta	Stone Gray	RAL 7030		70	HAA Primid	Smooth
	Axalta	Light Gray	RAL 7035		70	HAA Primid	Smooth
	Axalta	Dusty Gray	RAL 7037		70	HAA Primid	Smooth
	Axalta	Agate Gray	RAL 7038		70	HAA Primid	Smooth
	Axalta	Window Gray	RAL 7040		70	HAA Primid	Smooth
	Axalta	Traffic Gray A	RAL 7042		70	HAA Primid	Smooth
	Am-Grnd	Warm Dark Gray (MATTE)	GY-090--X		20	HAA Primid	Smooth
	Green	Axalta	Evergreen	PFG500S9		90	TGIC Polyester
IFS		Kawasa. Green	PLSF30447CN		90	TGIC Polyester	Smooth
Axalta		Moss Green	RAL 6005		90	TGIC Polyester	Smooth
Axalta / AG		Fir Green	RAL 6009		80 - 90	TGIC Polyester	Smooth
IFS		Reseda Green	RAL 6011		80	TGIC Polyester	Smooth
Axalta		Yellow Green	RAL 6018		80	HAA Primid	Smooth
Axalta		Traffic Green	RAL 6024		90	HAA Primid	Smooth
Axalta		Mint Green	RAL 6029		90	HAA Primid	Smooth
Axalta		Stage III Green	PFG712S8		90	TGIC Polyester	Smooth
Am-Grnd		Stage III Green	GN-062-8-K		80	TGIC Polyester	Smooth
Axalta		Pastel Green	RAL 6019		80	HAA Primid	Smooth
IFS		Pastel Green	RAL 6019		80	TGIC Polyester	Smooth
Axalta		Light Green	RAL 6027		80	HAA Primid	Smooth

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Orange	Axalta	Pastel Orange	RAL 2003		70	HAA Primid	Smooth
	Axalta	Traffic Orange	RAL 2009		80	HAA Primid	Smooth
	Axalta	Deep Orange	RAL 2011		80	HAA Primid	Smooth
	IFS	Safety Orange	PLSF 6003		80	TGIC Polyester	Smooth
Pink	Axalta	Telemagenta	RAL 4010		90	HAA Primid	Smooth
Primers (No Exterior Applications)	Axalta	AGP Black	EFB607S3	^	30	Epoxy	Smooth
	IFS	OGF Primer II	ELSS73127CN	^	30	Epoxy	Smooth
	Axalta	Zinc Gray	EFH615P6	^	60	Epoxy	Fine/TXT
	Axalta	Flat White 6K	EFW500S0	^	0	Epoxy	Smooth
	Am-Grnd	Flat Black Epoxy	BK-016-0-2	^	0	Epoxy	Smooth
Purple	Axalta	Purple Wave	PFP600S8		80	TGIC Polyester	Smooth
	Axalta	Signal Violet	RAL 4008		80	HAA Primid	Smooth
Red	Axalta	Wine Red	RAL 3005		80	HAA Primid	Smooth
	Axalta	Traffic Red	RAL 3020		80	HAA Primid	Smooth
	Axalta	Pure Red	RAL 3028		90	HAA Primid	Smooth
	Axalta	Red Baron	PFR400S9		90	TGIC Polyester	Smooth
	IFS	Red Violet	RAL 4002		80	TGIC Polyester	Smooth
Textures / Antiques	Axalta	Bisque Speckle	PFT257S1		10	TGIC Polyester	Fine TXT
	Axalta	Copper Vein HP	RFB635A7	**	70	Hybrid	Vein
	Akzo Nobel	Dark Roast	PX217QF		10	Polyurethane	Fine TXT
	Axalta	Gold Vein HP	RFB636A7	**	70	Hybrid	Vein
	Cardinal	Hammertone Gray	T064-GR660		40	TGIC Polyester	Hammer
	Axalta	Java III	PFJ659R2		20	TGIC Polyester	Fine TXT
	Akzo Nobel	Rust	PX210QF		10	Polyurethane	Fine TXT
	Axalta	Silver Vein HP	RFB634A7	**	70	Hybrid	Vein
	PPG	Verde Green	PCCT44100		50	TGIC Polyester	Vein
	Akzo Nobel	Weathered Brown	PX204QF		20	Polyurethane	Fine TXT
	Cardinal	Hammertone Bronze	T064-BR24		30	TGIC Polyester	Hammer
	Cardinal	Hammertone Silver	T064-GR05		30	TGIC Polyester	Hammer
	Cardinal	Hammertone Blue	T064-BL95		30	TGIC Polyester	Hammer
	Cardinal	Hammertone Green	T064-GN81		30	TGIC Polyester	Hammer
Thermoplastics	Axalta	Abcite Black	BPB7950S8025		90	Thermoplastic	Smooth
	Axalta	Abcite White	BPW7950S8044		90	Thermoplastic	Smooth

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White	Axalta	Almond	PFT500S8	80	TGIC Polyester	Smooth
	IFS	Bone White	SRSL82520	10	TGIC Polyester	Smooth
	Axalta	Oyster White	RAL 1013	80	HAA Primid	Smooth
	Tiger	Ivory (49/15170)	RAL 1014	80	TGIC Polyester	Smooth
	Axalta	Light Ivory	RAL 1015	80	HAA Primid	Smooth
	Axalta	Cream	RAL 9001	80	HAA Primid	Smooth
	Axalta	Signal White	RAL 9003	90	HAA Primid	Smooth
	Axalta	Reflective White	PFW656S8	90	TGIC Polyester	Smooth
	IFS	Satin White	PRSL80303	10	TGIC Polyester	Smooth
	Axalta	Sky White	PLW611S9	90	TGIC Polyester	Smooth
	Axalta	Yoke White	PFW501S4	40	TGIC Polyester	Smooth
Yellow	Axalta	Aero Yellow	PFY601S9	90	TGIC Polyester	Smooth
	Axalta	Signal Yellow	RAL 1003	80	HAA Primid	Smooth
	Axalta	Maize Yellow	RAL 1006	90	HAA Primid	Smooth
	Axalta	Sulfur Yellow	RAL 1016	80	HAA Primid	Smooth
	Axalta	Traffic Yellow	RAL 1023	90	HAA Primid	Smooth
	Axalta	Safety Yellow	PFY500S8	80	TGIC Polyester	Smooth
	Tiger (Preferred)	Safety Yellow	39/20020	80	TGIC Polyester	Smooth
Automotive	Prismatic	Glowing Yellow	PPB-4759	90	TGIC Polyester	Smooth
	Prismatic	Intense Blue	PPB-4474	90	TGIC Polyester	Smooth
	Prismatic	Lollypop Lime	PPS-5628	90	TGIC Polyester	Smooth
	Prismatic	Lollypop Purple	PPS-1505	90	TGIC Polyester	Smooth
	Prismatic	Lollypop Red	UPS-1506	90	TGIC Polyester	Smooth
	Prismatic	Stealth Charcoal	PMB-6547	10	TGIC Polyester	Smooth

Legend	*	Clear Coat Recommended for Exterior Use
	**	Must Have Clear Coat for Exterior Use
	^	Should not be applied for Exterior use



Important Notes:

There is a \$125 Non-Inventory RAL Fee for orders requesting RAL powder colors not listed in HPC's Stock Colors list. (This fee is based on 25lb. boxes of powder.) Furthermore, project turnaround times do not start until the special powder has been received. Orders of Non-Inventory RAL colors may add up to 3 business days to the lead time.

Non-Inventory, Non-RAL color requests (inclusive of individual manufacturer specialty colors) will be priced on a per project basis. Orders of Non-Inventory, Non-RAL colors may add up to 3 business WEEKS to the lead time as some of these colors are not always in stock and need to be manufactured. Project turnaround times do not start until the special powder has been received.

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